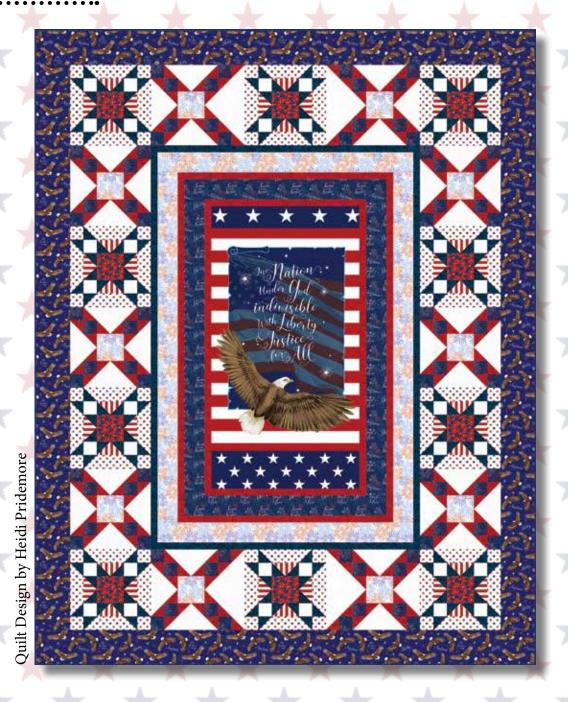
One Nation

A Free Project Sheet
NOT FOR RESALE

By Jessica Mundo



Quilt 1

Skill Level: Advanced Beginner





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Finished Quilt Size: 74" x 94" 49 West 37th Street, New York, NY 10018 tel: 212-686-5194 fax: 212-532-3525

Toll Free: 800-294-9495 www.henryglassfabrics.net

Please check our website for pattern updates before starting this project.

ONE NATION Quilt 1)

Fabrics in the Collection

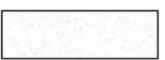


Flag Panel 24in x 44in Multi – 120P-78

Select Fabrics from Modern Melody Basics and Folio Basics



Modern Melody Basics Crimson Red 1063-88



Folio Basics White on White 7755-01W



One Nation Panel 24in x 44in

Multi - 121P-78

Folio Basics Spruce 7755-74

ONE NATION Quilt 1

Materials

1 panel	One Nation Panel 24in x 44in - Multi (A)	
•		121P-78
1 % yards	Modern Melody Basics - Crimson Red (B)	
		1063-88
5⁄8 yard	Tossed Words - Blue (C)	119-70
⅓ yard	Fireworks - White (D)	116-7
1 ² / ₃ yards	Folio Basics - Spruce (E)	7755-74*
3/8 yard	Tossed Liberty Bell - Red (F)	117-87
½ yard	Vertical Stripe - Red (G)	114-80
1 yard	Set Stars - Multi (H)	113-7
1 ½ yards	Folio Basics - White on White (I)	7755-01W
½ yard	Fireworks - Blue (J)	116-77
1 ½ yards	Tossed Eagles - Multi (K)	112-73
5 ³ / ₄ yards	Set Stars - Blue (Backing)	113-70

^{*}Includes binding

Cutting Instructions

Please note: All strips are cut across the width of fabric (WOF) from selvage to selvage edge unless otherwise noted.

From the One Nation Panel 24in x 44in - Multi (A):

• Fussy cut (1) 22 ½" x 42 ½" rectangle, centered on the panel.

From the Modern Melody Basics - Crimson Red (B), cut:

- (11) 2 ½" x WOF strips. Sub-cut (168) 2 ½" squares.
- (2) 2" x 42 ½" WOF strips, piece as needed.
- (2) 2" x 25 ½" WOF strips.
- (3) 1 ½" x WOF strips. Sew the strips together end to end with diagonal seams and cut (2) 1 ½" x 50 ½" strips.
- (2) 1 ½" x 32 ½" WOF strips.

From the Tossed Words - Blue (C), cut:

- (3) 3 ½" x WOF strips. Sew the strips together end to end with diagonal seams and cut (2) 3 ½" x 44 ½" strips.
- (2) 3 ½" x 30 ½" WOF strips.

From the Fireworks - White (D), cut:

- (2) 4 ½" x WOF strips. Sub-cut (10) 4 ½" squares.
- (3) 3 ½" x WOF strips. Sew the strips together end to end with diagonal seams and cut (2) 3 ½" x 52 ½" strips.
- (2) 3 ½" x 38 ½" WOF strips.

From the Folio Basics - Spruce (E), cut:

- (10) 2 ½" x WOF strips. Sub-cut (160) 2 ½" squares.
- (3) 1 ½" x WOF strips. Sew the strips together end to end with diagonal seams and cut (2) 1 ½" x 58 ½" strips.
- (2) 1 ½" x 40 ½" WOF strips.
- (9) 2 ½" x WOF strips for the binding.

From the Tossed Liberty Bell - Red (F), cut:

• (2) 4 ½" x WOF strips. Sub-cut (10) 4 ½" squares.

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From the Vertical Stripe - Red (G), cut:

• (5) 2 ½" x WOF strips. Sub-cut (40) 2 ½" x 4 ½" strips.

From the Set Stars - Multi (H), cut:

- (10) 2 ½" x WOF strips. Sub-cut (40) 2 ½" x 8 ½" strips.
- (3) 2 ½" x WOF strips. Sub-cut (40) 2 ½" squares.

From the Folio Basics - White on White (I), cut:

- (5) 2 ½" x WOF strips. Sub-cut (40) 2 ½" x 4 ½" strips.
- (10) 2 ½" x WOF strips. Sub-cut (40) 2 ½" x 8 ½" strips.
- (3) 2 ½" x WOF strips. Sub-cut (40) 2 ½" squares.
- (2) 2 ½" x WOF strips. Sub-cut (4) 2 ½" x 12 ½" strips.

From the Fireworks - Blue (J), cut:

• (5) 2 ½" x WOF strips. Sub-cut (80) 2 ½" squares.

From the Tossed Eagles - Multi (K), cut:

- (5) 5 ½" x WOF strips. Sew the strips together end to end with diagonal seams and cut (2) 5 ½" x 84 ½" strips.
- (4) 5 ½" x WOF strips. Sew the strips together end to end with diagonal seams and cut (2) 5 $\frac{1}{2}$ " x 74 $\frac{1}{2}$ " strips.

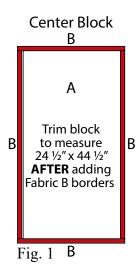
From the Set Stars - Blue (Backing), cut:

• (2) 102" x WOF strips for the backing. Sew the strips together and trim to make the 82" x 102" back.

Block Assembly

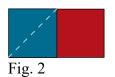
Note: The arrows in figures represent the fabric print direction. Pay attention to the fabric and unit orientations when assembling the various components. Use a ¼" seam allowance with right sides together (RST) unless otherwise noted.

1. Sew (1) 2" x 42 ½" Fabric B strip to each side of the 22 ½" x 42 ½" Fabric A rectangle. Sew (1) 2" x 25 ½" Fabric B strip to the top and to the bottom of the Center Block to make the Center Block (Fig. 1). Trim the block to measure 24 ½" x 44 ½".



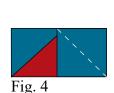
ONE NATION Quilt

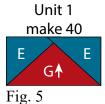
2. Place (1) 2 ½" Fabric E square on the left side of (1) 2 ½" x 4 ½" Fabric G strip, right sides together (Fig. 2). Sew across the diagonal of the square from the upper right corner to the lower left corner (Fig. 2). Flip open the triangle formed and press. Trim away the excess fabric from behind the triangle, leaving a 1/4" seam allowance (Fig. 3).

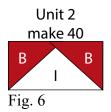




- 3. Place another 2 ½" Fabric E square on the right side of the 2 ½" x 4 ½" Fabric G strip, right sides together (Fig. 4). Sew across the diagonal of the square from the upper left corner to the lower right corner (Fig. 4). Flip open the triangle formed and press. Trim away the excess fabric from behind the triangle, leaving a 1/4" seam allowance to make (1) Unit 1 strip (Fig. 5).
- 4. Repeat Steps 2-3 to make (40) Unit 1 strips total.
- 5. Repeat Steps 2-3 and refer to Figure 6 for fabric identification, placement and seam direction to make (40) Unit 2 strips.







6. Sew (1) 2 ½" Fabric I square to each end of (1) Unit 1 strip to make the top row. Repeat to make the bottom row. Sew (1) Unit 1 strip to each side of (1) 4 ½" Fabric F square to make the middle row. Sew together the (3) rows lengthwise to make (1) 8 ½" Unit 3 square (Fig. 7). Repeat to make (10) Unit 3 squares total.

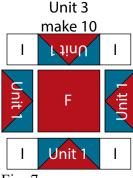
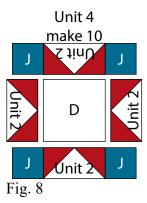


Fig. 7

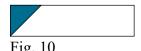
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7. Repeat Step 6 and refer to Figure 9 for component identification, placement and orientation to make (10) Unit 4 squares.



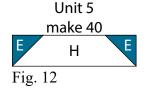
8. Place (1) 2 ½" Fabric E square on the left side of (1) 2 ½" x 8 ½" Fabric H strip, right sides together (Fig. 9). Sew across the diagonal of the square from the upper right corner to the lower left corner (Fig. 9). Flip open the triangle formed and press. Trim away the excess fabric from behind the triangle, leaving a ¹/₄" seam allowance (Fig. 10).



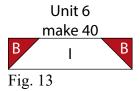


- 9. Place another 2 ½" Fabric E square on the right side of the 2 ½" x 8 ½" Fabric H strip, right sides together (Fig. 11). Sew across the diagonal of the square from the upper left corner to the lower right corner (Fig. 11). Flip open the triangle formed and press. Trim away the excess fabric from behind the triangle, leaving a 1/4" seam allowance to make (1) Unit 5 strip (Fig. 12).
- 10. Repeat Steps 8-9 to make (40) Unit 5 strips total.





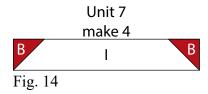
11. Repeat Steps 8-9 and refer to Figure 13 for fabric identification, placement and seam direction to make (40) Unit 6 strips.



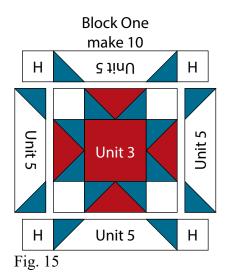
ONE NATION

Quilt 1

12. Repeat Steps 8-9 and refer to Figure 14 for fabric identification, placement and seam direction while using (4) 2 ½" x 12 ½" Fabric I strips and (8) 2 ½" Fabric B squares to make (4) Unit 7 strips.



13. Sew (1) 2 ½" Fabric H square to each end of (1) Unit 5 strip to make the top row. Repeat to make the bottom row. Sew (1) Unit 5 strip to each side of (1) Unit 3 square to make the middle row. Sew together the (3) rows lengthwise to make (1) 12 ½" Block One square (Fig. 15). Repeat to make (10) Block One squares total.



14. Repeat Step 13 and refer to Figure 16 for component identification, placement and orientation to make (10) Block Two squares.

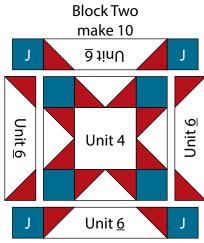


Fig. 16

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15. Sew together (3) Block Twos squares and (2) Block One squares, alternating them from top to bottom, to make (1) Side Border (Fig. 17). Repeat to make a second Side Border.



Fig. 17

16. Sew together (1) Block One square, (1) Block Two square, (1) Unit 7 strip, (1) Block One square, (1) Unit 7 strip, (1) Block Two square and (1) Block One square, in that order from left to right, to make the Top Border (Fig. 18). Repeat to make the Bottom Border.

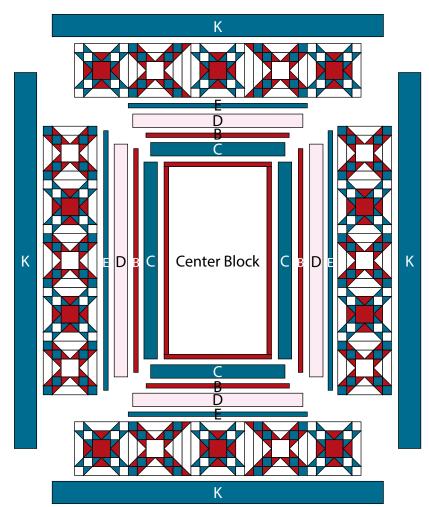
Top/Bottom Border make 2

Quilt Top Assembly

(Follow the Quilt Layout while assembling the quilt top.)
17. Sew (1) 3 ½" x 44 ½" Fabric C strip to each side of the Center Block. Sew (1) 3 ½" x 30 ½" Fabric C strip to the top and to the bottom of the Center Block.

- 18. Sew (1) 1 ½" x 50 ½" Fabric B strip to each side of the Center Block. Sew (1) 1 ½" x 32 ½" Fabric B strip to the top and to the bottom of the Center Block.
- 19. Sew (1) 3 ½" x 52 ½" Fabric D strip to each side of the Center Block. Sew (1) 3 ½" x 38 ½" Fabric D strip to the top and to the bottom of the Center Block.
- 20. Sew (1) 1 ½" x 58 ½" Fabric E strip to each side of the Center Block. Sew (1) 1 ½" x 40 ½" Fabric E strip to the top and to the bottom of the Center Block.

- 21. Sew (1) Side Border to each side of the Center Block. Sew the Top Border and Bottom Border to the top and to the bottom of the Center Block.
- 22. Sew (1) $5\frac{1}{2}$ " x $84\frac{1}{2}$ " Fabric K strip to each side of the Center Block. Sew (1) $5\frac{1}{2}$ " x $74\frac{1}{2}$ " Fabric K strip to the top and to the bottom of the Center Block to make the quilt top.
- 23. Layer and quilt as desired.
- 24. Sew the (9) 2 ½" x WOF Fabric E strips together, end to end with 45-degree seams, to make the binding. Fold this long strip in half lengthwise with wrong sides together and press.
- 25. Bind as desired.



Quilt Layout

Every effort has been made to ensure that all projects are error free. All the information is presented in good faith, however no warranty can be given nor results guaranteed as we have no control over the execution of instructions. Therefore, we assume no responsibility for the use of this information or damages that may occur as a result. When errors are brought to our attention, we make every effort to correct and post a revision as soon as possible. Please make sure to check www.henryglassfabrics.net for pattern updates prior to starting the project. We also recommend that you test the project prior to cutting for kits. Finally, all free projects are intended to remain free to you and are not for resale.